

**THE NAVAL SURFACE WARFARE CENTER  
CARDEROCK DIVISION QUALITY PROCEDURES**

<b>Title:</b>  <b>STATISTICAL TECHNIQUES</b>	<b>Number:</b>  00-0000-202-01	<b>Revision Number:</b>  1	<b>Date Effective:</b>  6/9/95
	<b>Prepared By:</b>  Sondra D. Gutkind	<b>Approved By:</b>  Sondra D. Gutkind	<b>Page:</b>  1 of 1

## **20.0 PURPOSE**

To ensure that statistical techniques are implemented where needed.

## **20.1 SCOPE**

This procedure provides a guideline for the use of statistical techniques at the Division and Pilot Program levels.

## **20.2 RESPONSIBILITIES**

20.2.1 The Division ISO Program Manager is responsible for implementation of statistical methods, as appropriate, at the Division level.

20.2.2 The Pilot Program Department Head, or designee, is responsible for ensuring the effective implementation of statistical methods within the Pilot Program.

## **20.3 PROCEDURE**

20.3.1 Division statistics will be collected, as needed, by the Division ISO Program Manager, or designee, as required to support continuous improvement and/or Management Reviews based on Division or Pilot Program Procedures.

20.3.2 Pilot Program statistics will be collected in accordance with Pilot Program Procedures, as needed.

## **20.4 RECORDS**

Management Reports, as appropriate.

Statistical Data, **when** required.